

5/25

DART AEROSPACE LTD		Work Order:	23296
Description: Tube Assembly		Part Number:	D3298-007
04.11.25 13 RF 04.10.13			
Dwg: D3298 Rev. A1 A2 PAGE 5		Qty:	10
RF 05.05.19			Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.05.20	10
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-003-007 Batch: <u>M17666</u>	ml	05/08/08	10
3	GA	Bend tube as per template D3298-007T1 & Dwg D3298	ml	05/08/08	10
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: Qty Part Number Description Batch 2 AN818-6D Coupling Nut M17651 - M17137 2 MS20819-6D Sleeve M17654	ml	05/08/08	10
5	QC5	Inspect work to Step 4	2	05.06.10	10
6	ST	Identify and Stock <i>Identify with Part; Batch # using a Fine Point Permanent Marker</i>	DL	05/08/11	10
7	AC	Cost / part <u>10.22</u>	545	05.08.15	10
8	DC	Close W/O <u>12.91</u> Inspect Level 21	P	05/08/15	10

PTC

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 01/09/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-08	3	Bad Bend		Scrap 5 3/4" of tubing and replace	<i>[Signature]</i> 05-08-08	<i>[Signature]</i> 05-08-08	<i>[Signature]</i> 05/08/15	<i>[Signature]</i> 05-08-08

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/08/15

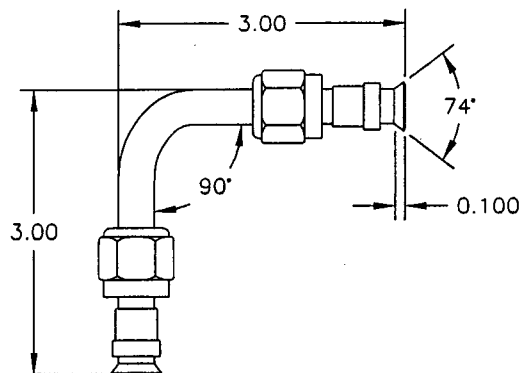
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

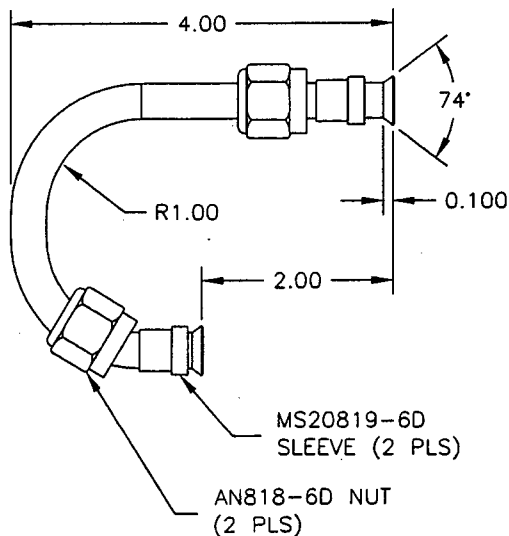
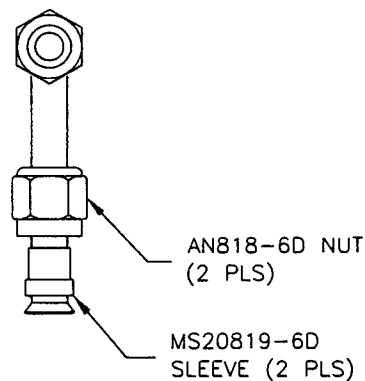


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3298	REV. A SHEET 5 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

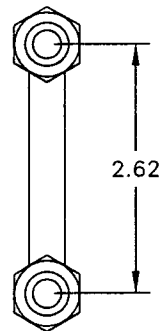
RELEASED
04.09.09



D3298-007



D3298-013



COPY
MENT
NOTICE
WORK ORDER
NO. 23296

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023296
Project Name : D3298-007
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D3298-007
Description : Tube Assembly 8"
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-12-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00